



中国认可
国际互认
检测
TESTING
CNAS L0095

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No.: RZUN2025-1269

检测报告

TEST REPORT

UN38.3

NAME OF SAMPLE:

RECHARGEABLE LI-ION BATTERY

产品名称:

可充电锂离子电池组

CLIENT:

HUIZHOU BLUEWAY ELECTRONICS CO., LTD

委托单位:

惠州市蓝微电子有限公司

CLASSIFICATION OF TEST:

Commission Test

检测类别:

委托测试

威凯检测技术有限公司
CVC Testing Technology Co., Ltd.



检测报告

TEST REPORT

No.: RZUN2025-1269

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Name of samples: RECHARGEABLE LI-ION BATTERY 样品名称:可充电锂离子电池组	Type/Model: 型号规格: RVBAT85014 14,6V 4750mAh 69,35Wh
Color: Black 样品颜色:黑色	Physical shape:Prismatic 样品形状: 棱柱形
Commissioned by: HUIZHOU BLUEWAY ELECTRONICS CO., LTD 委托单位: 惠州市蓝微电子有限公司	Commissioner address:NO.101,HECHANGFIVEROAD WEST,ZHONGKAIHI-TECHDEVELOPMENT ZONE, HUIZHOU,GUANGDONG,CHINA 委托单位地址:广东省惠州市仲恺高新区和畅五路西 101 号
Manufacturer: HUIZHOU BLUEWAY ELECTRONICS CO., LTD 制造商: 惠州市蓝微电子有限公司	Manufacturer address:NO.101,HECHANGFIVEROAD WEST,ZHONGKAIHI-TECHDEVELOPMENT ZONE, HUIZHOU,GUANGDONG,CHINA 制造商地址: 广东省惠州市仲恺高新区和畅五路西 101 号
Factory: HUIZHOU BLUEWAY ELECTRONICS CO., LTD 生产厂: 惠州市蓝微电子有限公司	Factory address: NO.101,HECHANGFIVEROADWEST, ZHONGKAIHI-TECHDEVELOPMENT ZONE,HUIZHOU, GUANGDONG,CHINA 生产厂地址: 广东省惠州市仲恺高新区和畅五路西 101 号
Classification of test: Commission Test 检测类别: 委托测试	Quantity of sample: 8 battery packs, 30 cells 样品数量: 8 个电池组, 30 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.8/ Section 38.3	Sample identification: 样品标识序号:b1#~b8#, c1#~c30#
Receiving date: 接样日期: 2025-01-20	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date: 完成日期: 2025-02-25	Test item: 8 items 测试项目: 8 项
Test conclusion: 检测结论: The RECHARGEABLE LI-ION BATTERY submitted by HUIZHOU BLUEWAY ELECTRONICS CO., LTD are tested according to Section 38.3 of the Eighth revised edition of the Manual of Tests and Criteria (ST/SG/AC.10/11/Rev.8/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard. 由惠州市蓝微电子有限公司送检的可充电锂离子电池组, 依据联合国《试验和标准手册》第八修订版第 38.3 节进行检测, 试验为全项目, 试验结果符合标准相关要求。 Seal of CVC CVC 盖章 Date of issue: 签发日期: 2025-02-26 检验检测专用章	

Title: Manager
批准人职务: 经理

Approved by: Zhang Siyao Reviewed by: Zheng Feida Tested by: Deng Junzhao

批 准: Zhang siyao 审 核: Zheng Feida 检 测: Deng Junzhao

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

The battery (RVBAT85014) is composed of cells (INR21700/50E), and the connection mode is: 1P4S

电池组 (RVBAT85014) 由电芯 (INR21700/50E) 组成, 连接方式为: 1P4S

Cell Dimensions/电芯尺寸: $\phi 21\text{mm} \times 70\text{mm}$

Watt-hour rating of each battery/ 单个电池组的瓦时数: 69.35Wh

Test item 试验项目	Sample No. 样品编号	State 状态	Remark 备注
T.1~T.5	b1#~b4#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	-
	b5#~b8#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
T.6	c1#~c5#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	-
	c6#~c10#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计额定容量的 50%	
T.7	b1#~b4#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	using undamaged samples previously used in tests T.1 to T.5 使用试验 T.1 至 T.5 未损坏的样品
	b5#~b8#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	
T.8	c11#~c20#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
	c21#~c30#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

The test objects of T.1~T.5 and T.7 are battery packs, and the sample numbers are b1#~b8#

T.1~T.5、T.7 的测试对象为电池组, 样品编号为 b1#~b8#。

The test objects of T.6 and T.8 are component cells, and the sample numbers are c1#~c30#

T.6、T.8 的测试对象为组成电芯, 样品编号为 c1#~c30#。

Description of the sampling procedure:

取样程序的说明:

/

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

Remarks:

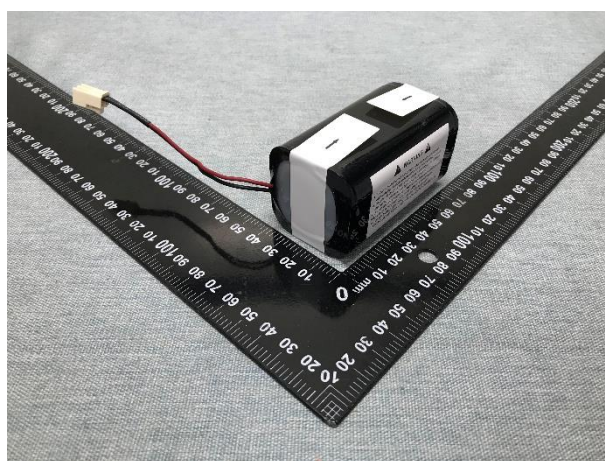
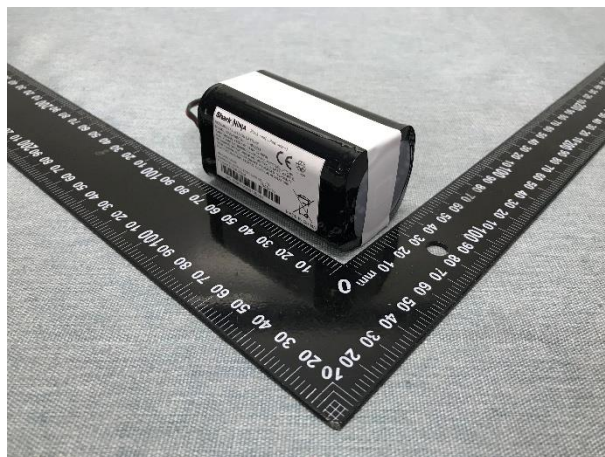
备注:

Throughout this report a comma is used as the decimal separator.

本报告中以逗号代替小数点。

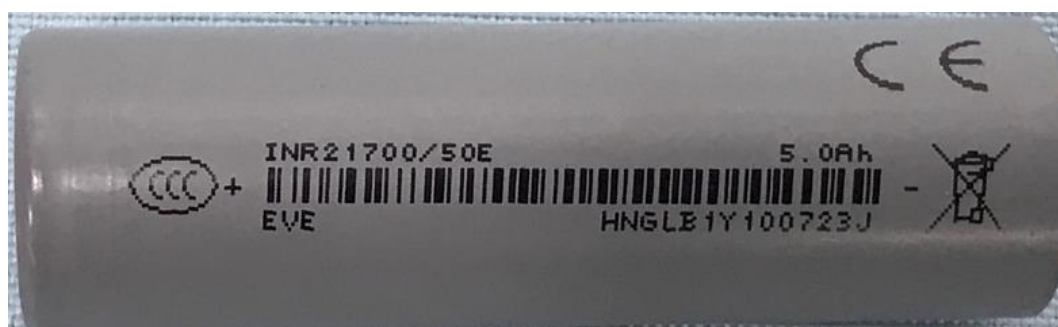
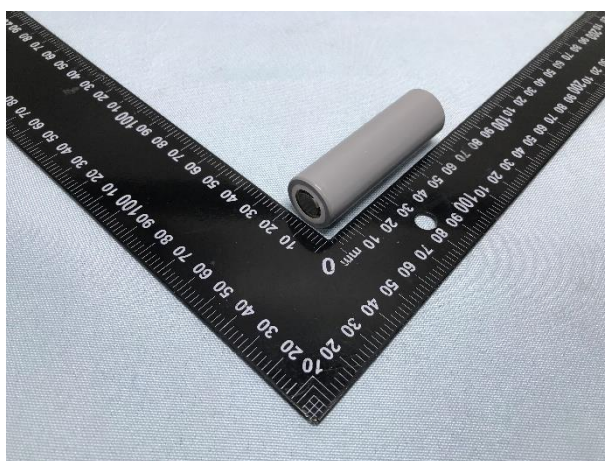
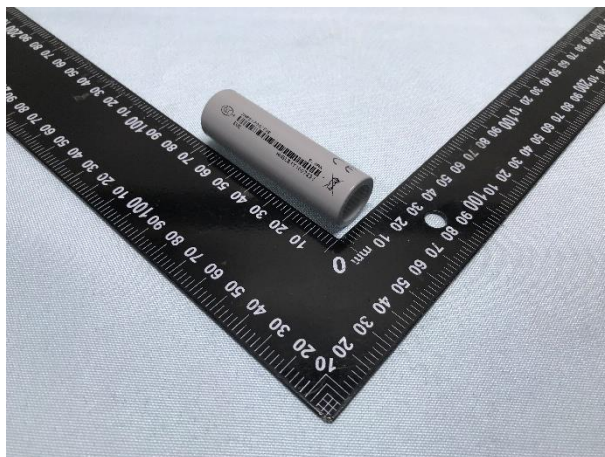
Photos of Samples and Labels/样品照片及标识

Battery/电池 (RVBAT85014 14,6V 4750mAh 69,35Wh)



Photos of Samples and Labels/样品照片及标识

Component Cell/内部电芯 (INR21700/50E 3,65V 5000mAh 18,25Wh)



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ST/SG/AC.10/11/Rev.8/ Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4	Procedure/试验步骤		—
38.3.4.1	Test T.1: Altitude simulation/试验 T.1: 高度模拟		P
	Test cells and batteries shall be stored at a pressure of 11,6kPa or less for at least six hours at ambient temperature (20±5℃)/ 将电芯和电池在温度为 20±5℃，大气压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时		
	Requirement/标准要求: 1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失≤0,1% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 % ,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品（电池）应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples b1#~b8# : No leakage, no venting, no disassembly, no rupture and no fire/编号为 b1#~b8# 的样品：无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./ 数据见表 1	
38.3.4.2	Test T.2: Thermal test/试验 T.2: 温度试验		P
	Test cells and batteries are to be stored for/电池存储条件如下: 1 For small cells and batteries: one temperature cycle: 72±2℃(6h) ——40±2℃(6h) / 对于小型电芯和电池：一次温度循环为 72±2℃(6h) ——40±2℃(6h) For large cells and batteries: one temperature cycle: 72±2℃(12h) ——40±2℃(12h) / 对于大型电芯和电池：一次温度循环为 72±2℃(12h) ——40±2℃(12h) 2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min 3 This procedure is to be repeated 10 times/重复 10 次循环 4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后，电池在 20±5℃的条件下 搁置 24 小时		
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失≤0,1% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 % ,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品（电池）应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples b1#~b8# : No leakage, no venting, no disassembly, no rupture and no fire/编号为 b1#~b8# 的样品：无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./ 数据见表 1	

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ST/SG/AC.10/11/Rev.8/ Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.7	Test T.7: Overcharge/试验 T.7: 过度充电		P
	1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本试验最小电压见下文		
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V, 本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V, 本试验的最小充电电压应是厂家标定最大充电电压的 1,2 倍。 3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下, 试验持续 24 小时。	The voltage of the test is 22V, and the current is 6A 试验的电压为 22V, 电流为 6A	
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内, 应无解体和无着火现象发生。	The samples b1#~b8# : no disassembly and no fire/编号为 b1#~b8#的样品: 无解体、无着火现象 For voltage data before test, see table 3. / 试验前电压见表 3	
38.3.4.8	Test T.8: Forced discharge/试验 T.8: 强制放电		P
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下, 将单个电芯连接在 12V 的直流电源上进行强制放电, 此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。		
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere) 指定的放电电流通过串联在试验电芯上的合适大小和功率的负载来获得, 每个电芯的强制放电时间 (小时) 为额定容量除以初始电流 (安培)。		
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内, 应无解体和无着火现象发生。	The samples c11#~c30#: no disassembly and no fire/编号为 c11#~c30#的样品: 无解体、无着火现象 The data is shown in Table 4./数据见表 4	

Table1: T1~T5 / 表 1. 试验 1~试验 5

Sample No. 样品号	Mass prior to test / 试验前质量(g)	OCV prior to test / 试验前电压(V)	Test T.1: Altitude simulation/ 试验 T.1: 高度模拟		Test T.2: Thermal test/ 试验 T.2: 温度试验		Test T.3: Vibration/ 试验 T.3: 振动		Test T.4: Shock/ 试验 T.4: 冲击		Test T.5: External Short Circuit/ 试验 T.5 外部短路
			Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Temp. (°C) 温度 (°C)
b1#	293,240	16,675	0,003	99,79	0,010	98,81	0,000	100,00	0,000	100,00	57,3
b2#	293,140	16,673	0,000	99,82	0,003	98,79	0,000	100,00	0,000	100,00	57,2
b3#	293,190	16,674	0,000	99,81	0,010	98,80	0,000	100,00	0,000	100,00	57,4
b4#	293,890	16,670	0,000	99,81	0,006	98,81	0,000	100,00	0,000	100,00	57,3
b5#	293,260	16,673	0,000	99,83	0,010	98,79	0,000	100,00	0,000	100,00	57,3
b6#	293,040	16,675	0,000	99,80	0,006	98,80	0,000	100,00	0,000	100,00	57,4
b7#	293,740	16,675	0,003	99,79	0,006	98,80	0,000	100,00	0,000	100,00	57,3
b8#	292,730	16,674	0,000	99,81	0,010	98,80	0,000	100,00	0,000	100,00	57,2

Table2: Impact / 表 2: 撞击											
Test T.6: Impact/试验 T.6: 撞击	Sample No. 样品号	c1#	c2#	c3#	c4#	c5#	c6#	c7#	c8#	c9#	c10#
	OCV prior to test / 试验前电压 (V)	3,751	3,753	3,751	3,751	3,753	3,754	3,753	3,753	3,754	3,753
	Temp. (°C) 温度 (°C)	22,3	22,4	22,3	22,3	22,4	22,2	22,3	22,2	22,4	22,3

Table3: Overcharge Test of batteries/ 表 3 过度充电									
Test T.7: Overcharge / 试验 T.7: 过度 充电	Sample No. 样品号	b1#	b2#	b3#	b4#	b5#	b6#	b7#	b8#
	OCV prior to test /试验前电压 (V)	16,437	16,434	16,434	16,432	16,433	16,433	16,432	16,435

Table 4: Forced discharge / 表 4. 强制放电											
Test T.8: Forced discharge / 试验 T.8: 强制放电	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#
	OCV prior to test / 试验前电压(V)	3,008	3,025	3,018	3,017	3,017	3,017	3,016	3,015	3,014	3,015
	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#
	OCV prior to test / 试验前电压(V)	3,020	3,017	3,017	3,016	3,017	3,015	3,017	3,018	3,016	3,017

注 意 事 项 Important

1. 报告无检测单位印章无效。
The test report is invalid without the seal of CVC.
2. 未经本试验室书面同意，不得部分地复制本报告。
Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
3. 本报告无批准人、审核人及检测人签名无效。
The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
4. 本报告涂改无效。
The test report is invalid if altered,
5. 对检测报告若有异议，应于收到报告之日起十五天内向检测单位提出。
Objections to the test report must be submitted to CVC within 15 days.
6. 本报告仅对送检样品负责。
The test report is valid for the tested samples only.
7. 判定栏中“-”表示“不需要判定”，“P”表示“通过”，“F”表示“不通过”，“N/A”表示“不适用”。
As for the Verdict, “-” means “no need for judgement”, “P” means “pass”, “F” means “fail” and “N/A” means “not applicable”.

****报告中未加 CMA 标志时，检测数据和结果仅供科研、教学或内部质量控制之用。****
The test data and test results given in this test report should only be used for purposes of scientific research, teaching and internal quality control when the CMA symbol is not presented.

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广东省广州市黄埔区光谱东路 179 号百事高智慧园 D 栋（测试地点）

Lab Address: No.3, Tiantai 1st Road, Kaitai Avenue, Science City, Guangzhou, Guangdong, China.

Testing Location: Building D, BASIGO INTELLIGENT, No.179, Guangpu East Road, Huangpu District, Guangzhou, P. R. China.

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